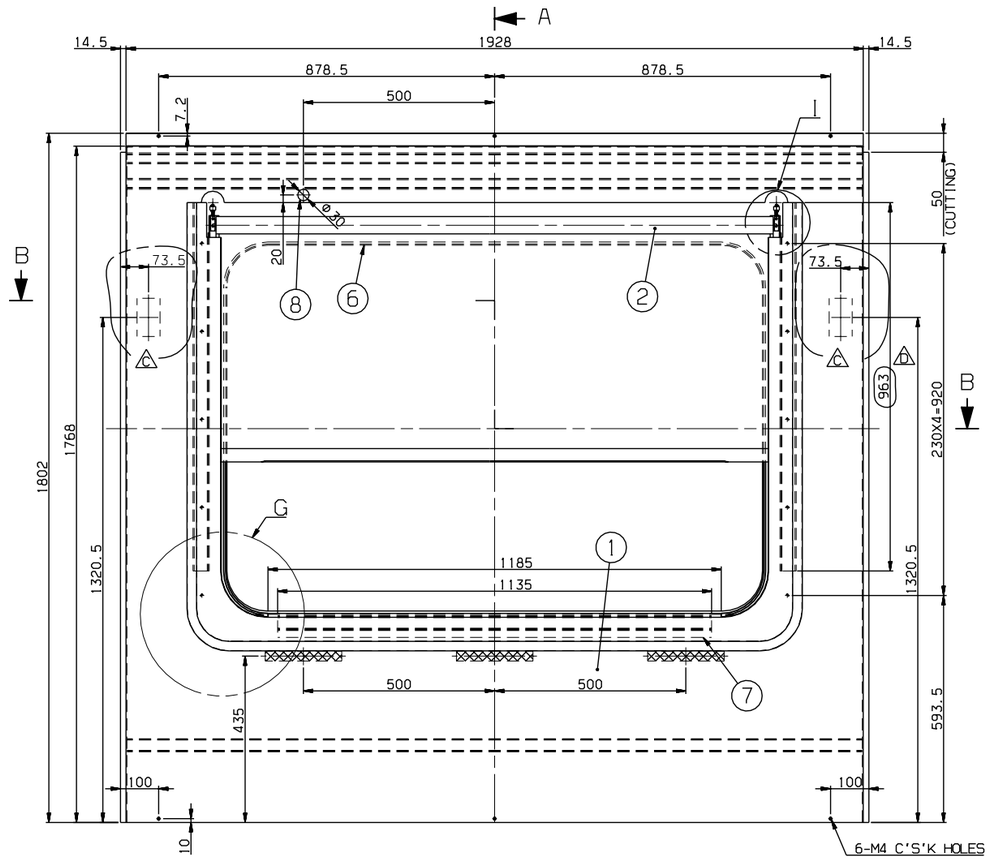
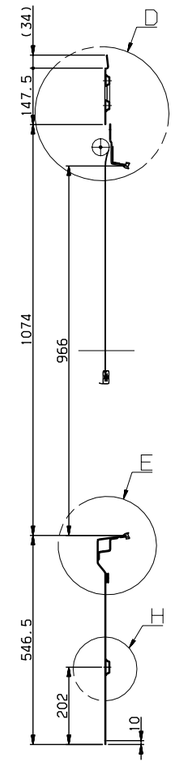
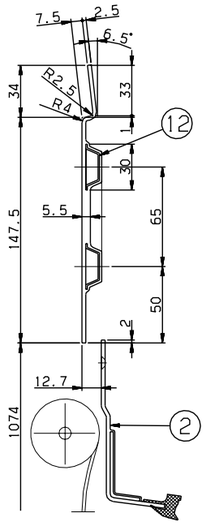
SPECIFICATION APPLIED

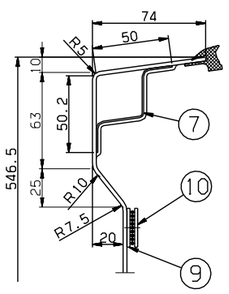


SECTION A-A

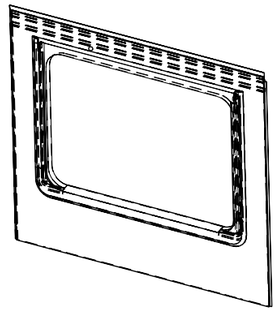




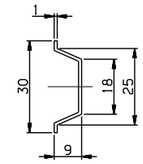
DETAIL D
SCALE=1/2



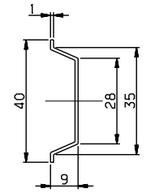
DETAIL E
SCALE=1/2



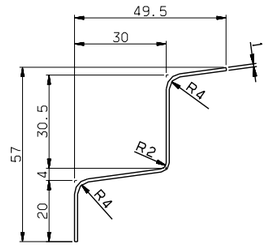
ISO VIEW



DETAIL #12
SCALE=1/1



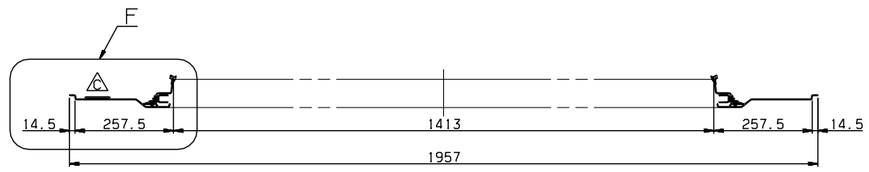
DETAIL #11
SCALE=1/1



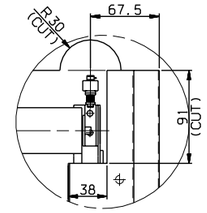
DETAIL#7
SCALE=1/1

NOTE

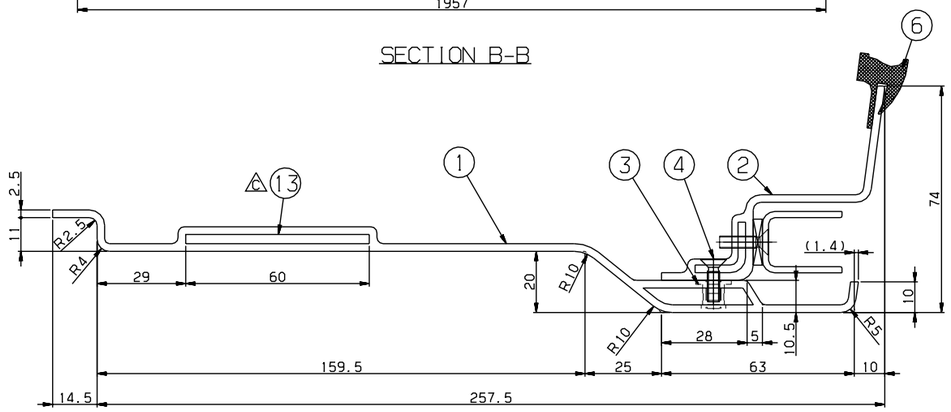
1. AN INTERIOR PANEL'S COLOR(RAL 7047) AND SURFACE SHALL BE MANUFACTURED AFTER SAMPLE'S APPROVAL BY CUSTOMER
2. PART 6 SHALL BE CUT ADEQUATELY AND USED
3. PART 8 IS TO PROTECT
4. PART 2 SHALL BE WELL OPERATED UNDER CONDITION OF ASSEMBLY
5. PART 9 SHALL BE FIXED ON THE PART 1, AND PART 10 SHALL BE DELIVERED SEPERATETLY
6. THE INTERFACE BETWEEN PART 1 AND PART 2 SHALL BE STRONGLY SEALED
7. PART 4 SHOULD BE APPLIED WITH PART 14.



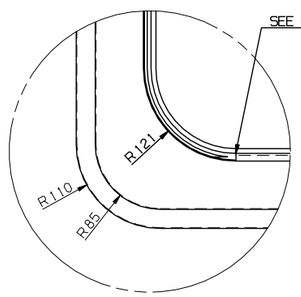
SECTION B-B



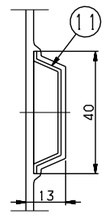
DETAIL I
SCALE=1/3



DETAIL F
SCALE=1/1



DETAIL G
SCALE=1/4



DETAIL H
SCALE=1/1

	NO.	PART NO.	DESCRIPTION	MATERIAL	Q'TY	UNIT WT	REMARKS
A13	14	CP910004-406	ADHESIVE	ASSY	1		LOCTITE 242
A6	13	RFP51001AN0-013	SEAT,TAP	SUS304	2		PL,T3X100X60
	12	RFP51001AN0-012	STIFFENER	A1050P	2		T1
	11	RFP51001AN0-011	STIFFENER	A1050P	1		T1
	10	RFP51001AN0-010	DUAL_LOCK FASTENER	ASSY	3		3M,SJ-3550 L=200(DUAL TAPE)
	9	RFP51001AN0-009	DUAL_LOCK FASTENER	ASSY	3		3M,SJ-3551 L=200(DUAL TAPE)
	8	RFP90013AN0	RUBBER BUSH	ASSY	1		F2.2332
	7	RFP51001AN0-007	STIFFENER	SUS304	1		T1,L=1135
	6	RFP51001AN0-006	RUBBER,SECTION	ASSY	1		RFP51011AN0,L=4600
	5						
	4	RS60607-098S	SCREW,F.H	SUS304	10		M4X14
	3	RFP51001AN0-003	NUTSERT	SUS304	10		M4
	2	RFP51009AN0	PANEL,BLIND WINDOW	ASSY	1		
	1	RFP51001AN0-001	PANEL	FRP	1		T2.5

승인 APP	검도 CHK	설계 DGN	제도 DRG
H.G.RYU 2008.11.17	H.S.KIM 2008.11.17	Y.D.KIM 2008.11.13	S.H.SONG 2008.11.13

재질 MAT'L ASSY | 중량 G.W

일반공차 MC B | VO B | CT B

SCALE 1/8 | SIZE A1 | 시트수 SHEET 1 of 1

TITLE: WINDOW,MASK,TYPE A

도면 번호 DRG. NO: RFP51001AN0 | Ver. 00 | Rev. -D | 3D5101 | RFP- | 난-PRJT

참조번호 REF. NO. FPP08307

HYUNDAI Rotem 현대로템주식회사

MARK	DATE	DETAIL OF REVISION(E.C ZONE)	E.C NO.	DGN	CHK	APP
Dx3	2014.12.18	ADDED PART NO.#14 & DIMENSION	3D5101-U181	H.U.LEE	K.B.PARK	J.Y.LEE
CX5	2011.02.10	ADDED PART NO.#13.	3D5101-U146	Y.T.KIM	K.B.PARK	J.H.PARK
BX1	2009.12.28	CHANGED PART NO 3.	3D5101-U081	Y.D.KIM	H.S.KIM	H.G.RYU
AX8	2009.01.12	DELETED SECTION C-C. PART 5 CHANGED PART/NOTE	3D5101-U033	Y.D.KIM	H.S.KIM	H.G.RYU

일반공차 GENERAL TOLERANCE				
주조 CASTING	~40	2	4	
	~30	2	3	
	~10	1	1.5	
절삭 MACHINING	<3	0.5	1	
	~3150	-	7	
	~1600	4	5	
	~800	3	4	
	~400	2	3	
	~200	1.5	2	
	~100	1	1.5	
등급 GRADE		A	B	
주철, 주강품 (±)				
주조 CASTING	~20M	B	14	24
	~15M	7	12	21
	~12M	6	10	18
	~8M	5	8	14
	~4M	4	6	11
	~2M	3	4	8
	~1M	2	3	6
	~315	1	2	4
	~120	1	2	3
	~30	1	1	1
등급 GRADE		A	B	C
용접 구조물 (±)				
MOLDING	~20M	-	6.0	8.0
	~15M	-	5.0	7.0
	~12M	-	4.0	6.0
	~8M	-	3.0	5.0
	~4M	0.8	2.0	4.0
	~2M	0.5	1.2	3.0
	~1M	0.3	0.8	2.0
	~315	0.2	0.5	1.2
	~120	0.15	0.3	0.8
	~30	0.1	0.2	0.5
	3~6	0.05	0.1	0.2
등급 GRADE		A	B	C
기계 가공품 (±)				
MACHINING				

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